

ABSTRACT OF THE DISCLOSURE

A window sealing and guiding channel (18) for a window frame (12) carried by a vehicle door is arranged to match the sharp angle at the corner (16) of the frame (12). A distal lip (28) of the wall of the channel (18) on the inside of the window is severed from the remainder of the channel side wall (24) from a point (U) on one side of the sharp corner (16), through the sharp corner (16) to the end of the channel, and this lip (28) is bent into a smooth curve (A) to bridge across the sharp corner. The lip (30) on the other channel side wall (26) is also severed from the remainder of its side wall at the sharp corner (16). In addition, the lip (30) of this side wall is cut through to form a mitered joint matching the angle at the sharp corner (16). The remainder of the channel (18) is removed at the sharp corner and replaced by a previously molded insert having a channel-form at the sharp corner and an extended wall portion (24A) filling the gap where the inner lip (28) bridges across the corner. A third wall (25) has a lip (29) which bridges the sharp corner (16) in a smooth curve between the other lips (28) and (30) thereby hiding the molded insert (47) from view.